

## Gas density sensor with current output



### Product description

Swiss based Trafag offers precise, reliable and maintenance-free instruments developed for density measuring of SF<sub>6</sub> and related alternative gases. Measurement is based on the patented quartz tuning fork technology. Thus offering the most reliable and long term drift free solution on the market by directly measuring the insulating gas density.

### Applications

- Density monitoring in insulating and quenching gas
- High voltage technology
- Medium voltage technology
- SF<sub>6</sub> and variety of alternative mixed gases

### Features

- Continuous current loop output
- Suitable for outdoor and indoor applications
- Long term drift free sensor output signal
- Maintenance free

 EMC: 2014/30/EU

 S.I. 2016 No. 1091

 RoHS/Reach compliant

### Technical Data

Measuring principle	Oscillating quartz
Measuring range	max. 0 ... 60 kg/m <sup>3</sup>
Output signal	4 ... 20 mA, 6.5 ... 20 mA
Ambient temperature	-40°C ... +80°C

### Additional information

Data sheet      [www.trafag.com/H72507](http://www.trafag.com/H72507)  
Instructions     [www.trafag.com/H73507](http://www.trafag.com/H73507)

## Ordering information/Type code

		8774	XX	XX	XX	XX
<b>Density measuring range</b>	0 ... 60 kg/m <sup>3</sup>	51				
	0 ... 30 kg/m <sup>3</sup>	52				
	0 ... 15 kg/m <sup>3</sup>	53				
	0 ... 56.1 kg/m <sup>3</sup>	50				
<b>Process connections</b>	G3/8" male		11			
<b>Output signal</b>	4 ... 20 mA, Density [kg/m <sup>3</sup> ], gas specific linearised <sup>1)</sup>			A4		
	4 ... 20 mA, Density [Gas pressure @ 20°C], gas specific linearised <sup>1)</sup>			B4		
	6.5 ... 20 mA, generic, non-linear (legacy) <sup>2)</sup>			04		
<b>Electrical connection</b>	Male electrical connector EN 175301-803-A (DIN 43650-A), 4-pole				04	
	Male electrical connector M12x1, 5-pole, A-coding				35	
<b>Accessories</b>	Female electrical plugs					
	EN 175301-803-A (DIN 43650-A), 4-pole					58
	M12x1, 5-pole, A-coding, PA					33
	M12x1, 5-pole, A-coding, brass nickel-plated					35
	Pressure connection adapters					
	G3/8" female - 2200					22
	G3/8" female - 2300					23
	G3/8" female - 2550					27
	G3/8" female - 2570					28
	G3/8" female - 2800					29
	T-adapter M30x2 male - G3/8" female - 2300					25

<sup>1)</sup> Not with measuring range 50

<sup>2)</sup> Only with measuring range 50, do not use for new designs

## Further customised parameterisation to be indicated

Process gas	SF <sub>6</sub> , SF <sub>6</sub> -based mixed gas, customer specific alternative gas
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## Electronical density measuring

<b>Sensor</b>	Principle	Oscillating quartz sensor
	Range <sup>1)</sup>	max. 0 ... 60 kg/m <sup>3</sup> max. 0 ... 1250 kPa abs. @ 20°C
	Output	4 ... 20 mA, 6.5 ... 20 mA
<b>Electrical data</b>	Supply voltage	10 ... 30 VDC
	Earthing	Via process connection or wire terminal
	Resistance of insulation	> 100 MΩ, 500 VDC, ex factory
	Dielectric strength	500 VAC, 50 Hz, terminal to ground (earth)
<b>EMC protection</b>	ESD	15 kV air, 8 kV contact, EN/IEC 61000-4-2
	Radiated immunity	10 V/m, 80 ... 6000 MHz, EN/IEC 61000-4-3
	Burst	2 kV, EN/IEC 61000-4-4
	Surge	Up to 2 kV, EN/IEC 61000-4-5
	Conducted immunity	10 Vrms, EN/IEC 61000-4-6
<b>Accuracy</b>	Density measurement	See table: Accuracy
	Repeatability density measurement	See table: Accuracy
	Transient response time required for signal output to reach accuracy tolerance band	Less than 1 h after connecting monitor to pressurised compartment
		Less than 1 min. when monitor is vacuumised together with compartment before gas filling

<sup>1)</sup> The oscillating quartz sensor principle is a direct density measurement. Shown density / pressure @ 20°C correlation corresponds to 100 % SF<sub>6</sub> gas. Maximum value is 15, 30, 60, 56.1 kg/m<sup>3</sup> depending on the measuring range chosen or 1250 kPa abs. @ 20°C, whichever is reached first. Density / pressure @ 20°C correlation is defined by particular gas isochores and is specifically fitted. Please contact us for process gases other than 100 % SF<sub>6</sub>.

## Accuracy

The indicated accuracy is validated for SF<sub>6</sub> and common SF<sub>6</sub> mixtures, common C4-FN (CAS No. 42532-60-5) mixtures and synthetic air. Please contact us for further information.

Density measuring range	0 ... 15 kg/m <sup>3</sup>	0 ... 30 kg/m <sup>3</sup>	0 ... 60 kg/m <sup>3</sup> 0 ... 56.1 kg/m <sup>3</sup>
Total error band -40°C ... +80°C <sup>1)</sup>	± 1.8 % FS typ.	± 1.4 % FS typ.	± 1.0 % FS typ.
	± 2.3 % FS max.	± 2.0 % FS max.	± 1.8 % FS max.
Repeatability	± 0.3 % FS typ.	± 0.3 % FS typ.	± 0.2 % FS typ.

<sup>1)</sup> Total error band (TEB) for defined ambient temperature range while the insulation gas is completely gaseous

## Surge level details

Maximum surge load level [kV]	Coupling category	Coupling settings	Signal coupling	Severity level
1	Line to Earth	L-PE	U <sub>s</sub> + to Earth	2
1	Line to Earth	N-PE	U <sub>s</sub> - to Earth	2
2	Line to Earth	L-N	Shield to Earth	3

## General specifications

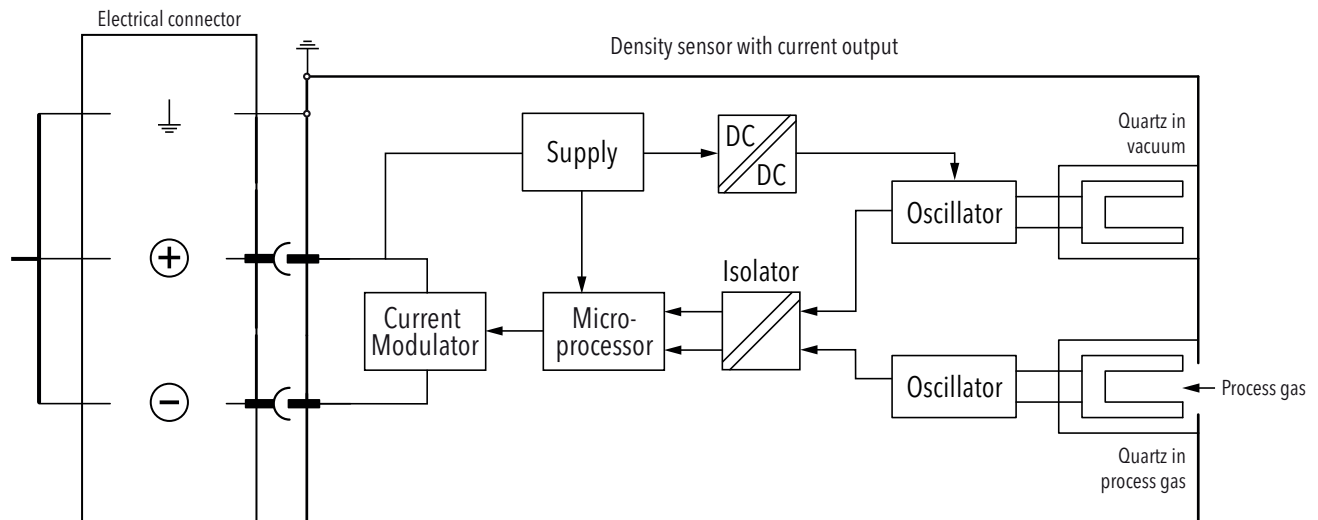
<b>Environmental conditions</b>	Ambient temperature <sup>1)</sup>	-40°C ... +80°C
	Protection <sup>2)</sup>	IP65 and IP67
	Humidity	IEC 60068-2-30 (damp heat, cyclic, 100 % RH @ +55°C)
	Overpressure	1600 kPa abs.
	Vibration	15 g, 5 ... 2000 Hz
	Shock	100 g, 6 ms, 10'000 times at all axes excited on process connection without damage to sensor
	Routine inspection of gas tightness	Integral pressure testing with helium, leakage detection rate < 7·10 <sup>-8</sup> mbar · l/s
<b>Mechanical data</b>	Process gas wetted material	Process connection and measuring system: 1.4435 (AISI316L) Sealing: IIR
	Housing	1.4301 (AISI304)

<sup>1)</sup> Approved for extended temperature range -55°C ... +80°C for 200h max. per year

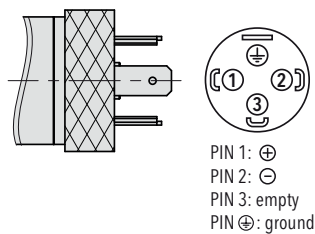
<sup>2)</sup> While using an appropriate mating connector mounted according to instruction

## Electrical connections and options

### Wiring diagram



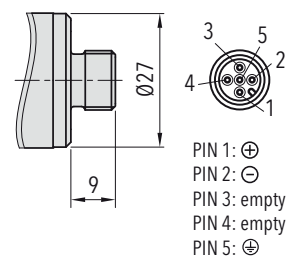
#### Male electrical connector EN 175301-803-A (DIN 43650-A), 4-pole <sup>1)</sup>



8774.XX.XX.XX.04.XX.XX

Material: Collar nut 1.4305 with PA contact holder

#### Male electrical connector M12x1, 5-pole <sup>2)</sup>



8774.XX.XX.XX.35.XX.XX

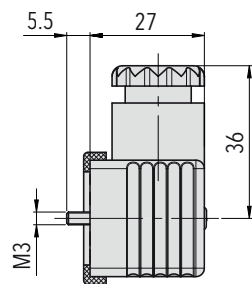
Material: Thread 1.4435 with PA contact holder

<sup>1)</sup> IP 65 protection while using an equivalent mating connector mounted according to instruction

<sup>2)</sup> IP 65 and IP 67 protection while using an equivalent mating connector mounted according to instruction

## Electrical connections and options

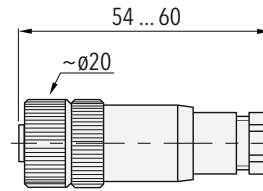
**Female electrical plug**  
**EN 175301-803-A (DIN 43650-A), 4-pole <sup>1)</sup>**



For cable-Ø unified 4 ... 8 mm,  
6.5 ... 9.5 mm, max. 1.5 mm<sup>2</sup>

**8774.XX.XX.XX.04.58.XX**  
Material: Polyamide (PA)

**Female electrical plug**  
**M12x1, 5-pole, A-coding <sup>2)</sup>**



For cable-Ø unified 4 ... 6 mm,  
max. 0.75 mm<sup>2</sup>

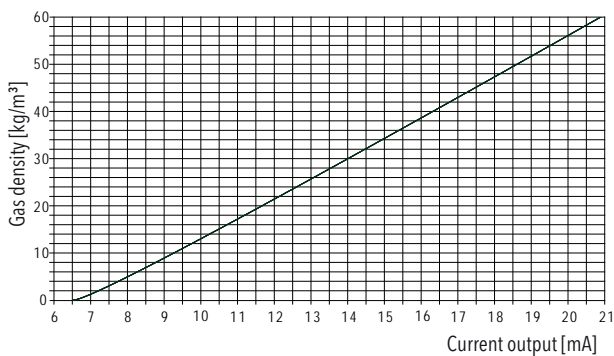
**8774.XX.XX.XX.35.33/35.XX**  
Material:  
Type code 33: Polyamide (PA)  
Type code 35: Brass, nickel-plated

<sup>1)</sup> IP 65 protection while connector and plug are mounted according to instruction

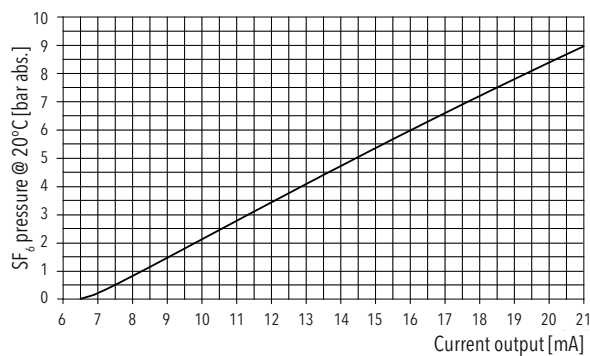
<sup>2)</sup> IP 65 and IP 67 protection while connector and plug are mounted according to instruction

## Conversion of output signal 6.5 ... 20 mA

### Relation of current output to gas density



### Relation of current output to SF<sub>6</sub> pressure @ 20°C



$$\text{Gas density [kg/m}^3\text{]} = 4.651 * I[\text{mA}] - 1.898 * \sqrt{I[\text{mA}] - 6.475} - 29.921$$

$$\begin{aligned} \text{SF}_6 \text{ pressure @ T [K] [bar abs.]} = \\ \{ 0.000569502 * T [\text{K}] * \text{Density [kg/m}^3\text{]} + \\ (0.00250695 * 0.000569502 * T [\text{K}] - \\ 0.00073822) * \text{Density [kg/m}^3\text{]}^2 - \\ (0.00000212238 * 0.000569502 * T [\text{K}] - \\ 0.000000513) * \text{Density [kg/m}^3\text{]}^3 \} \end{aligned}$$

$$\text{SF}_6 \text{ pressure @ 20°C [bar abs.]} \approx 0.6303 * I [\text{mA}] - 4.1419$$

(add. non-linearity  $\pm 0.3$  % FS between 9.5 and 19.25 mA)

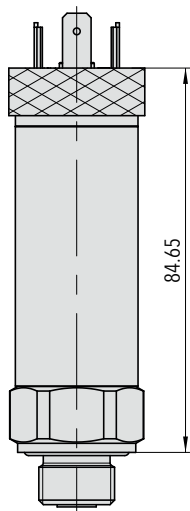
The relation of current output to SF<sub>6</sub> pressure @ 20°C above applies only if 100 % SF<sub>6</sub> gas is used. Density and current to pressure @ 20°C correlations are defined by specific isochores. Please contact us for process gases other than 100 % SF<sub>6</sub>.

## Conversion of output signal 4 ... 20 mA

In contrast to the 6.5 ... 20 mA signal, the 4 ... 20 mA signal is linearised for the specific gas, either to density [kg/m<sup>3</sup>] or to normalised pressure [kPa @ 20°C]. Thus, no additional conversion is required.

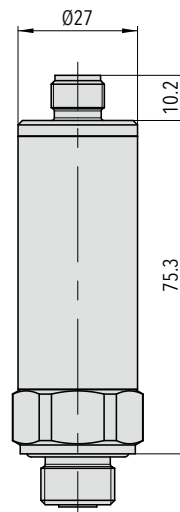
## Dimensions and process connections

Sensor with G3/8" male process connection



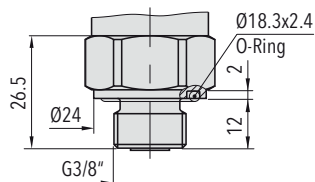
**8774.XX.11.XX.04.XX.XX**

Sensor with EN 175301-803-A (DIN 43650-A)  
electrical connector and G3/8" male process connection



**8774.XX.11.XX.35.XX.XX.XX**

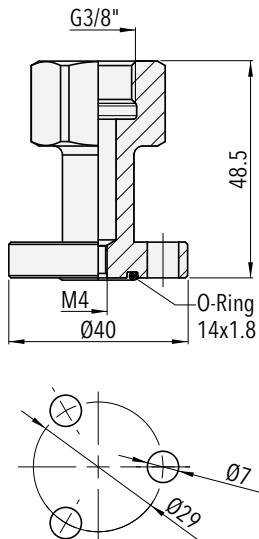
Sensor with M12x1 electrical connector and  
G3/8" male process connection



G3/8" male process connection

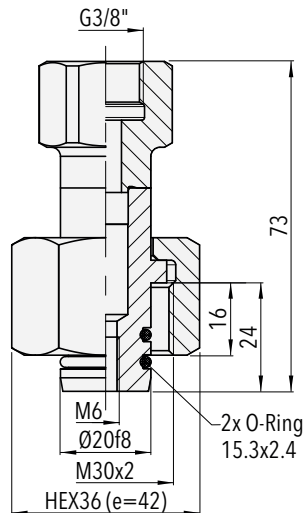


## Process connection adapters



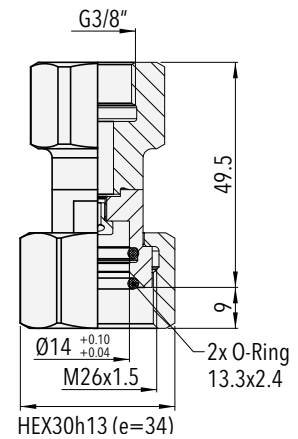
### 8774.XX.11.XX.XX.XX.XX.22

Adapter G3/8" female –  
3-hole flange 2200 series  
Material: 1.4435 (AISI316L)



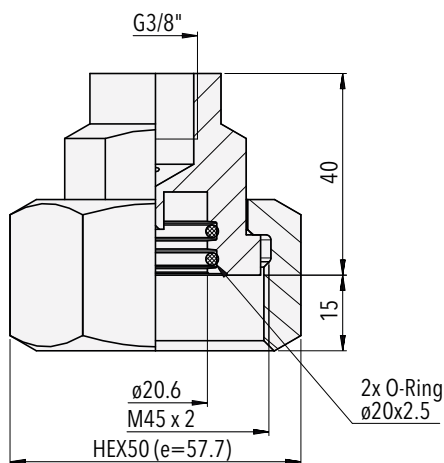
### 8774.XX.11.XX.XX.XX.XX.23

Adapter G3/8" female – 2300  
Material: 1.4435 (AISI316L)  
with nickel-plated brass nut



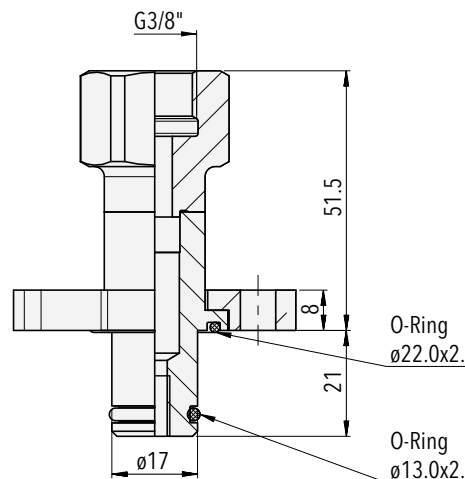
### 8774.XX.11.XX.XX.XX.XX.27

Adapter G3/8" female – 2550 for DN8  
Material: 1.4435 (AISI316L)  
with nickel-plated brass nut



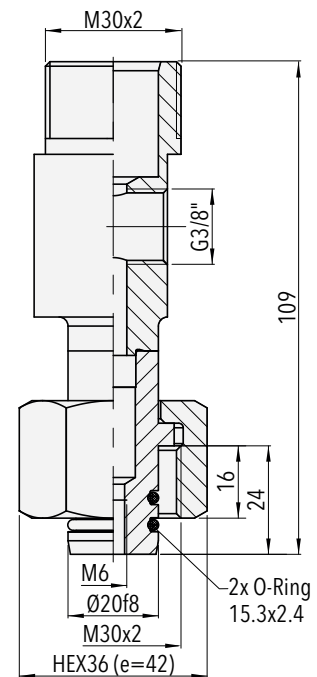
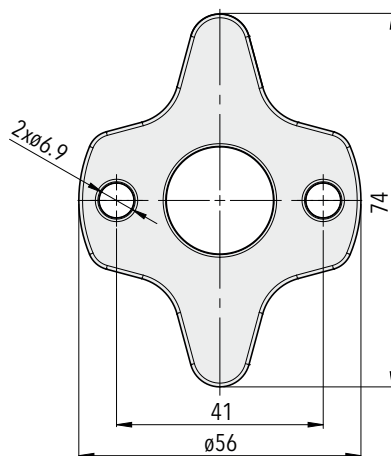
### 8774.XX.11.XX.XX.XX.XX.28

Adapter G3/8" female – 2570 for DN20  
Material: 1.4435 (AISI316L)  
with nickel-plated brass nut



### 8774.XX.11.XX.XX.XX.XX.29

Adapter G3/8" – 2801/2802/2803  
(flange process connection)  
Material: 1.4404, 1.4572  
with flange AlMgSi1



### 8774.XX.11.XX.XX.XX.XX.25

T-adapter M30x2 male –  
G3/8" female – 2300  
Material: 1.4435 (AISI316L)  
with nickel-plated brass nut

# Reliable quality

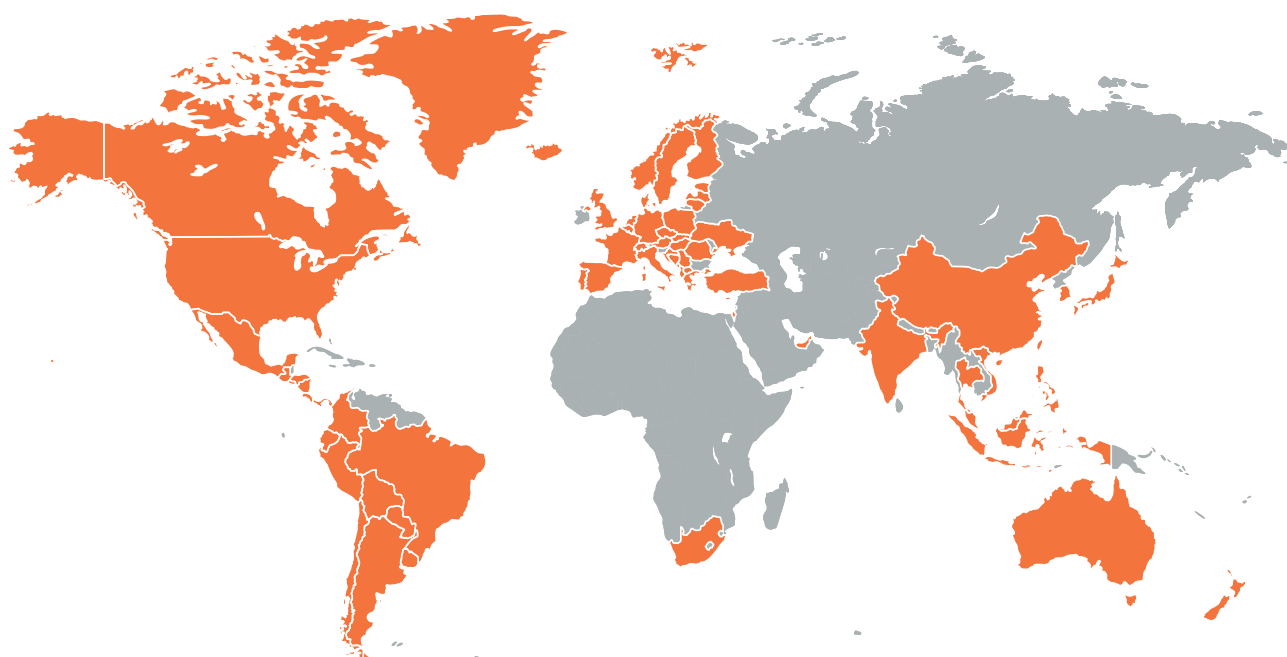
## Worldwide represented, globally trusted, Swiss based

Trafag develops, manufactures and markets accurate, robust, and maintenance-free instruments for monitoring SF<sub>6</sub> and alternative insulating gases in high and medium voltage switchgear. Trafag also offers a wide range of pressure and temperature monitoring products for various applications.

All innovative products and key components are designed in-house by Trafag's research and development departments in Switzerland, Germany and India and are then produced in the

manufacturing sites in Switzerland, Germany, Czech Republic, and India. Strict quality management in accordance with ISO 9001 and ISO 14001 ensure that Trafag products meet the required quality and sustainability standards.

Trafag is headquartered in Switzerland, was founded in 1942 and has an extensive sales and service network in more than 40 countries worldwide.



### Headquarters Switzerland

Trafag AG  
Industriestrasse 11  
8608 Bubikon (Switzerland)  
+41 44 922 32 32  
trafag@trafag.com  
www.trafag.com

Coordinates of representatives can be found at [www.trafag.com/trafag-worldwide](http://www.trafag.com/trafag-worldwide)



Pressure transmitters



Electronic pressure switches



Mechanical pressure switches



Pressure gauge



Thermostats



Temperature transmitters



Gas density